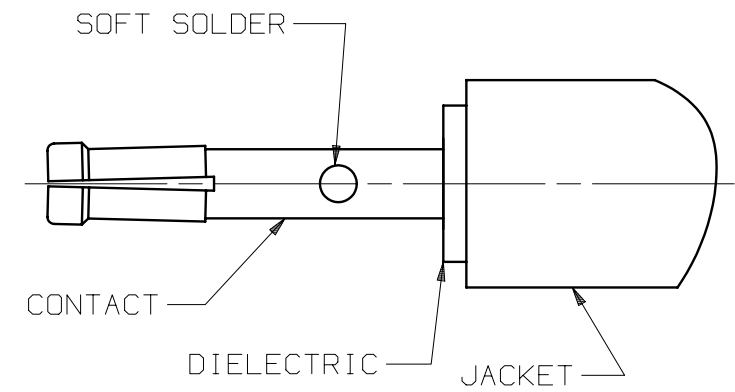


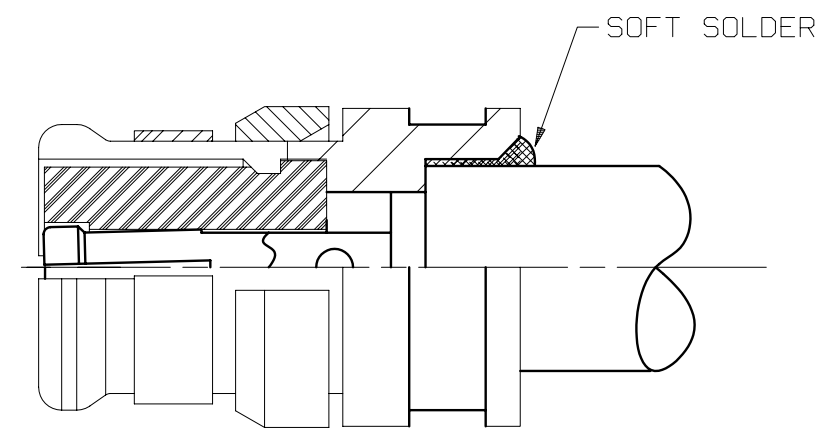
**STEP 1**

TRIM CABLE TO DIMENSION SHOWN.



**STEP 2**

PLACE CONTACT ONTO CENTER CONDUCTOR AND BOTTOM AGAINST CABLE DIELECTRIC. SOLDER CONTACT IN PLACE USING SN96 SOLDER. REMOVE EXCESS SOLDER.



**STEP 3**

INSTALL CABLE ASSEMBLY INTO BODY UNTIL BOTTOMED AND SOFT SOLDER CABLE IN PLACE AS SHOWN. REMOVE EXCESS SOLDER.

SYM.	DESCRIPTION	DATE	APPR.	UNLESS OTHERWISE SPECIFIED: 1) ALL DIMENSIONS ARE AFTER PLATING. 2) BREAK CORNERS & EDGES .005 R. MAX. 3) CHAM. 1s1 & LAST THDS. 4) SURFACE ROUGHNESS 63 / MIL-STD-10. 5) DIAS. ON COMMON CENTERS TO BE CONCENTRIC WITHIN .004 T.I.R. 6) REMOVE ALL BURRS.	DIMENSIONS ARE IN INCHES TOLERANCES:			<b>SV Microwave, Inc.</b> 2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409 TITLE: <b>CABLE ASSEMBLY INSTRUCTIONS</b> DWG. NO. 300-12-009	
	-	REL. NRN 31355	05/04		STW	DECIMALS	FRACTIONAL		ANGULAR
						.X ±.030			X° ±1°0'
						.XX ±.015	±1/64		X°X' ±15'
							.XXX ±.005		
				DRAWN: JMC 05/10/04	MATERIAL: N/A	□" AREA: N/A			
				CHECKED: STW 05/10/04	FINISH: N/A	SIZE	CAGE NO.	SCALE	
				APPROVED: STW 05/10/04		B	95077	12X	