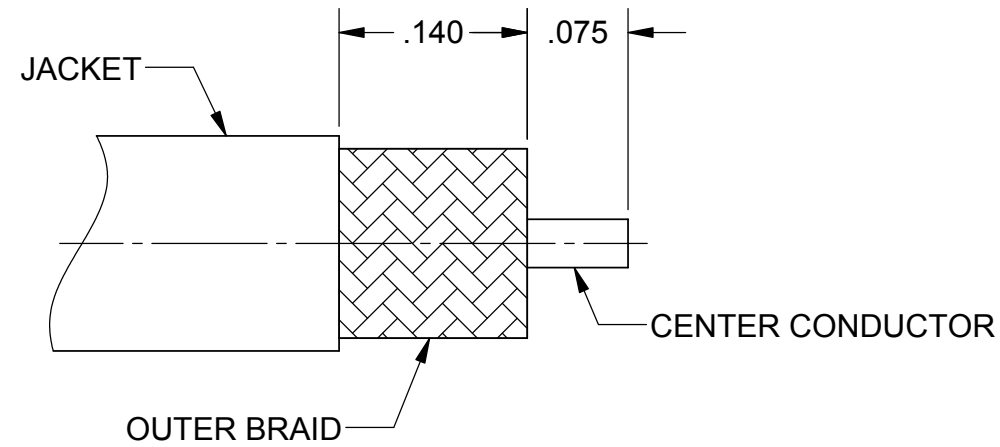
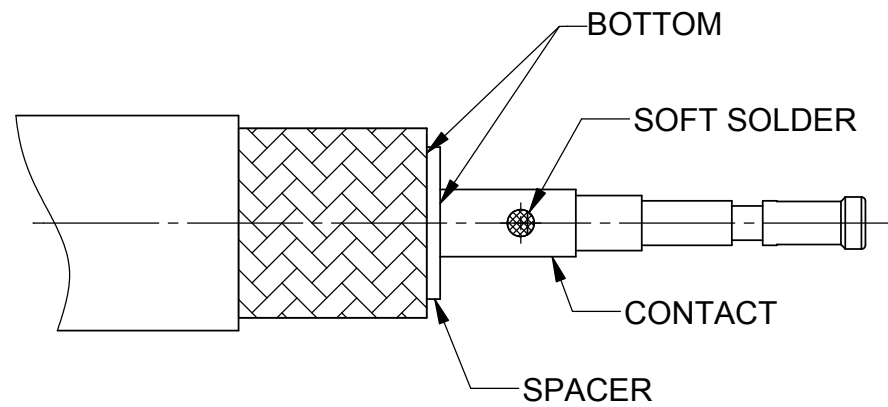


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	DCN 38665	11/11	STW



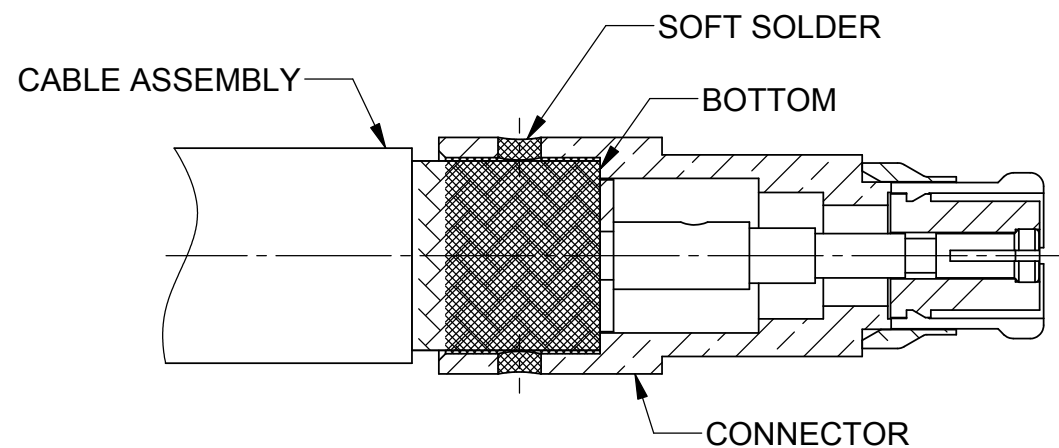
STEP 1:

TRIM CABLE JACKET, BRAIDS AND DIELECTRIC TO DIMENSIONS SHOWN. DO NOT NICK CENTER CONDUCTOR. REMOVE BURRS AS NECESSARY.



STEP 2:

INSTALL SPACER OVER CABLE CENTER CONDUCTOR AND BOTTOM AS SHOWN. INSTALL CONTACT ONTO CABLE CENTER CONDUCTOR AND BOTTOM AS SHOWN. SOFT SOLDER CONTACT TO CABLE CENTER CONDUCTOR. REMOVE EXCESS SOLDER AS NECESSARY.



STEP 3:

INSTALL CABLE ASSEMBLY INTO CONNECTOR AND BOTTOM AS SHOWN. SOFT SOLDER CABLE ASSEMBLY TO CONNECTOR. REMOVE EXCESS SOLDER AS NECESSARY.

ITAR NOTICE
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1221-40039
 USED ON:

MATERIAL:	PER BOM
FINISH:	PER BOM
SURFACE AREA:	N/A
PROPRIETARY	
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DIMENSIONS ARE IN INCHES TOLERANCES:	
FRACTIONAL:	±1/64 ANGULAR: X° ±1°0' X'X' ±15'
DECIMAL:	X ±.030 .XX ±.010 .XXX ±.005
INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	
THIRD ANGLE PROJECTION	

UNLESS OTHERWISE SPECIFIED	
1) ALL DIMENSIONS ARE AFTER PLATING. 2) BREAK CORNERS & EDGES .005 R. MAX. 3) CHAM. 1ST & LAST THREADS. 4) SURFACE ROUGHNESS 63 √ MIL-STD-10. 5) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 6) REMOVE ALL BURRS	
DRAWN:	FED 11/10/11
CHECKED:	STW 11/10/11
APPROVED:	STW 11/10/11
E.M. SIMULATION:	N/A

SV Microwave, Inc.			
2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409			
TITLE: CABLE ASSEMBLY INSTRUCTIONS			
SIZE	CAGE CODE	DWG. NO.	
B	95077	300-12-035	
SCALE: 7:1			SHEET 1 OF 1