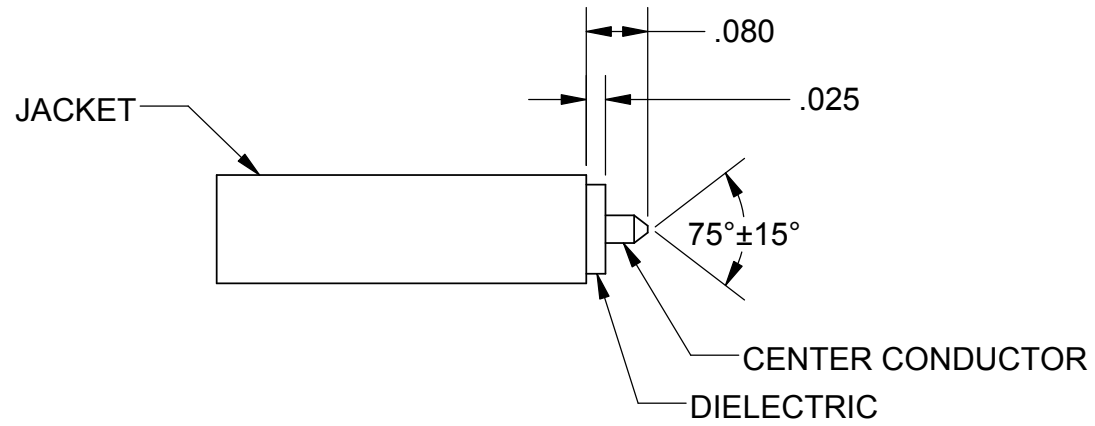
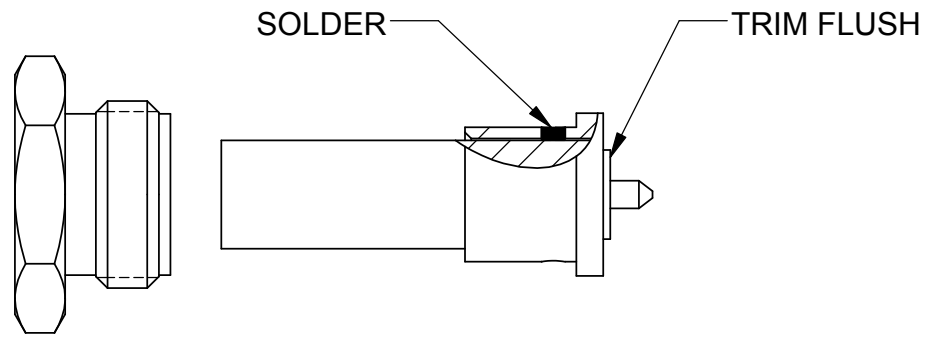


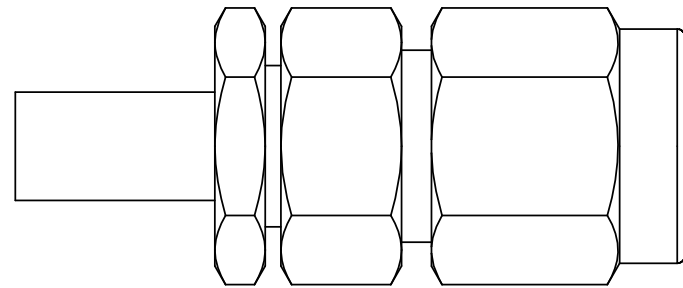
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	REL. NRN 42505	08/01/18	STW



**STEP 1.**  
TRIM CABLE TO DIMENSIONS SHOWN. POINT CENTER CONDUCTOR & DEBURR. BE CAREFUL NOT TO NICK CENTER CONDUCTOR.



**STEP 2.**  
SLIDE CLAMP NUT ONTO CABLE, THEN SLIDE FERRULE ONTO CABLE. SOLDER CABLE TO FERRULE. TRIM ANY PROTRUDING DIELECTRIC FLUSH WITH FACE OF FERRULE.



**STEP 3.**  
INSERT PREPARED CABLE INTO REAR OF CONNECTOR, ENSURE CENTER CONDUCTOR MATES WITH THE SOCKET CONTACT WITHIN THE CONNECTOR ASSEMBLY TIGHTEN WITH 20 IN-LBS OF TORQUE.

MATERIAL:	N/A	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: ±1/64 ANGULAR: X° ±1°0' X'X' ±15' DECIMAL: X ±.030 .XX ±.010 .XXX ±.005	UNLESS OTHERWISE SPECIFIED 1) ALL DIMENSIONS ARE AFTER PLATING. 2) BREAK CORNERS & EDGES .005 R. MAX. 3) CHAM. 1ST & LAST THREADS. 4) SURFACE ROUGHNESS 63 √ MIL-STD-10. 5) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .004 T.I.R. 6) REMOVE ALL BURRS	 2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409	
FINISH:	N/A				
SURFACE AREA:	N/A				
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SF1511-60044		THIRD ANGLE PROJECTION	CHECKED: STW 08/01/18	SIZE: B	CAGE CODE: 95077
USED ON:			APPROVED: STW 08/01/18	DWG. NO.:	300-15-056
			E.M. SIMULATION: N/A	SCALE: 4:1	SHEET 1 OF 1