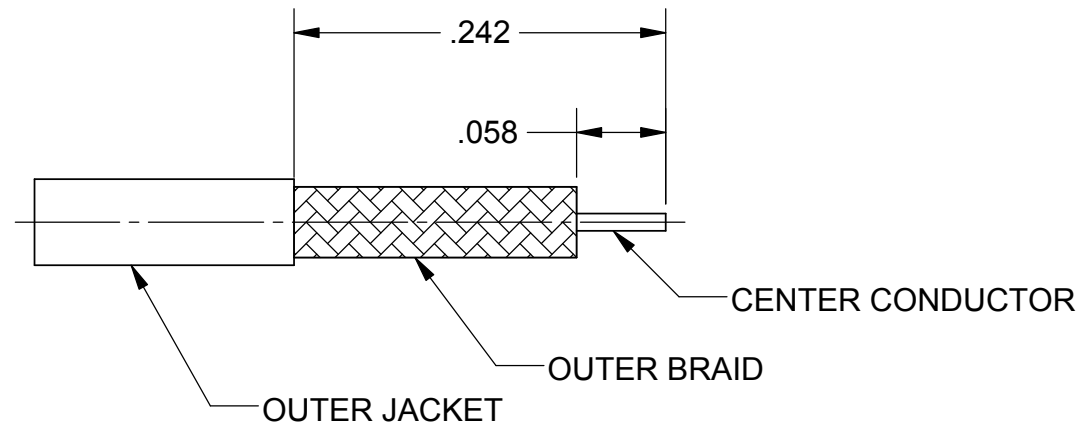
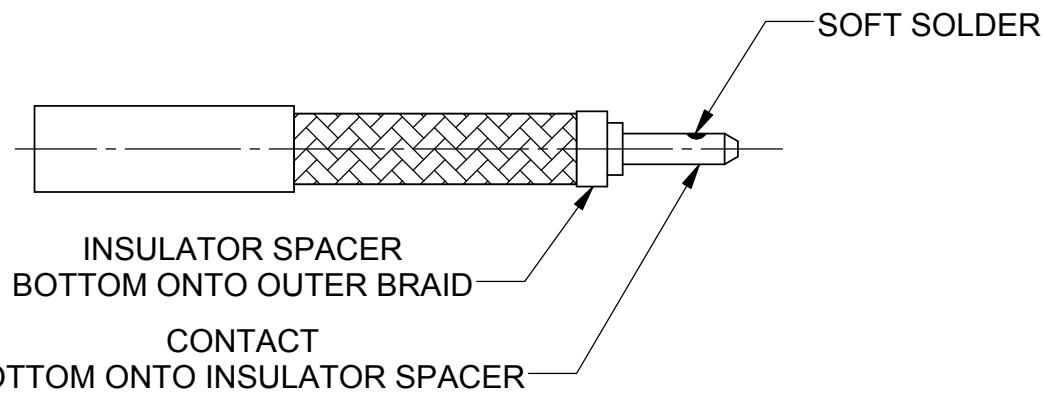


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	NRN 37970	02/13	STW



**STEP 1**

**TRIM CENTER CONDUCTOR AND OUTER BRAID TO DIMENSIONS SHOWN, DO NOT NICK CENTER CONDUCTOR.**



**STEP 2**

**ASSEMBLE INSULATOR SPACER ONTO CABLE, BOTTOM AGAINST OUTER BRAID AS SHOWN.**

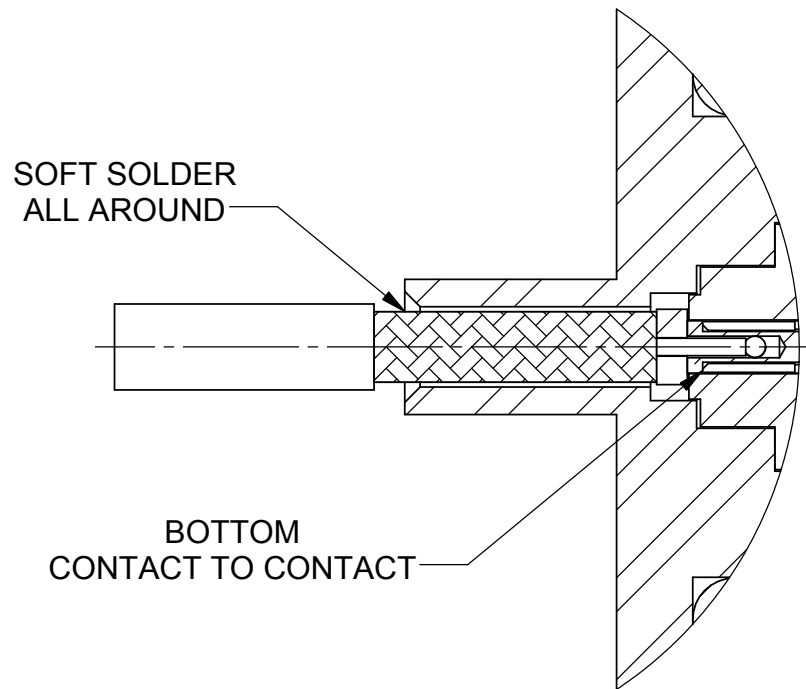
**ASSEMBLE CONTACT ONTO CABLE, BOTTOM AGAINST INSULATOR SPACER AS SHOWN.**

**SOFT SOLDER CONTACT TO CENTER CONDUCTOR AND REMOVE EXCESS SOLDER.**

**STEP 3**

**INSTALL CABLE INTO CONNECTOR AND BOTTOM CONTACT TO CONTACT AS SHOWN.**

**SOFT SOLDER CABLE TO CONNECTOR.**



MATERIAL:	N/A	DIMENSIONS ARE IN INCHES TOLERANCES:	UNLESS OTHERWISE SPECIFIED	<b>SV Microwave, Inc.</b> 2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409
FINISH:	PER BOM	FRACTIONAL: $\pm 1/64$ ANGULAR: X° $\pm 1'0"$ X°X' $\pm 15'$	1) ALL DIMENSIONS ARE AFTER PLATING. 2) BREAK CORNERS & EDGES .005 R. MAX. 3) CHAM. 1ST & LAST THREADS. 4) SURFACE ROUGHNESS 63 $\sqrt{\text{MIL-STD-10}}$ . 5) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 6) REMOVE ALL BURRS	
SURFACE AREA:	N/A	DECIMAL: X $\pm .030$ .XX $\pm .010$ .XXX $\pm .005$	INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	TITLE:
	<b>PROPRIETARY</b>	THIRD ANGLE PROJECTION	DRAWN: FSG 02/07/13	<b>CABLE ASSEMBLY INSTRUCTIONS</b>
2921-61262	USED ON:		CHECKED: STW 02/07/13	SIZE: <b>B</b> CAGE CODE: <b>95077</b> DWG. NO.: <b>300-29-123</b>
			APPROVED: STW 02/07/13	SCALE: 4:1
			E.M. SIMULATION: N/A	SHEET 1 OF 1