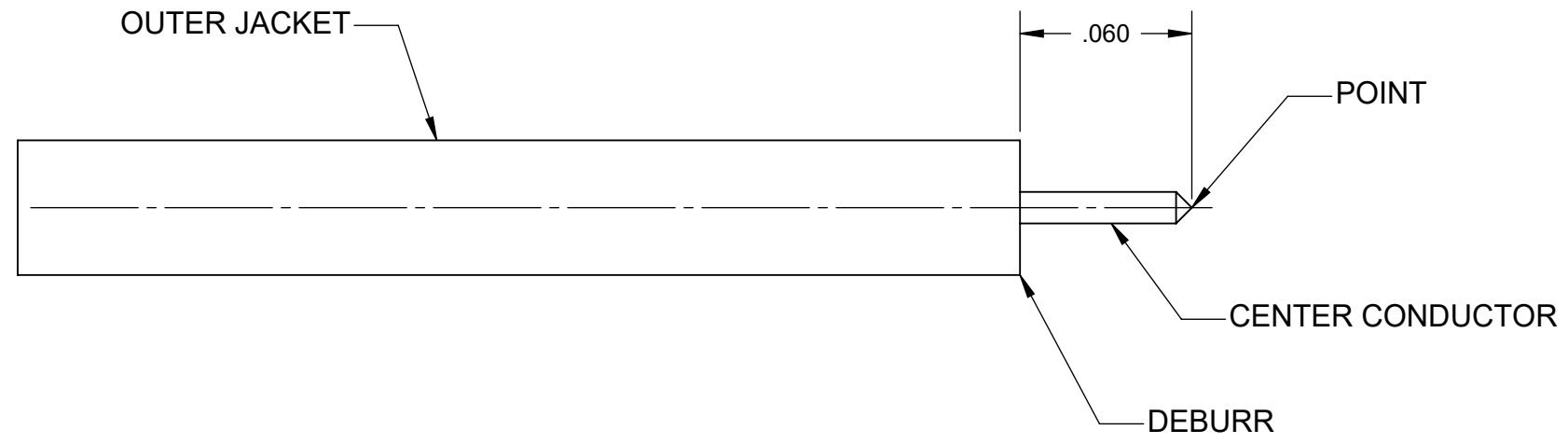
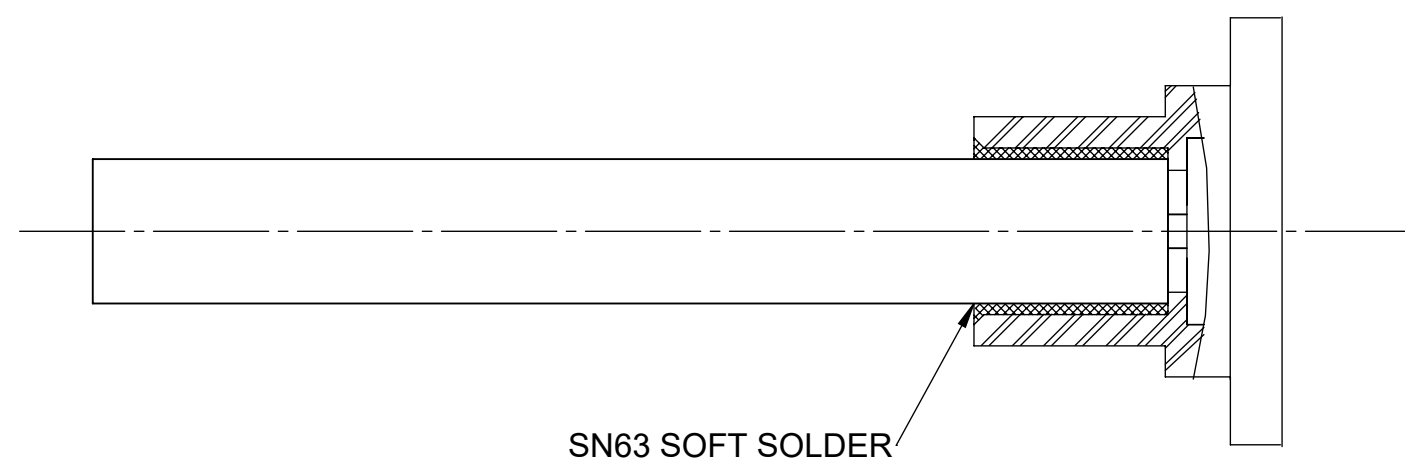


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
C	DCN 49174	07/19	STW



**STEP 1.**  
 TRIM CABLE TO DIMENSIONS SHOWN. BE CAREFUL NOT TO NICK CENTER CONDUCTOR. TRIM CABLE JACKET BACK AN ADDITIONAL 0.040" FROM THE BACK OF THE CONNECTOR WHEN CABLE IS BOTTOMED ON CABLE STOP IN FERRULE.



**STEP 2.**  
 INSERT TRIMMED CABLE INTO REAR PORTION OF THE CONNECTOR ASSEMBLY. HOLDING SECURELY, SOFT SOLDER CABLE TO CONNECTOR USING SN63 SOFT SOLDER.

3222-40006  
 USED ON:

MATERIAL: PER BOM	DIMENSIONS ARE IN INCHES TOLERANCES:	UNLESS OTHERWISE SPECIFIED 1) ALL DIMENSIONS ARE AFTER PLATING. 2) BREAK CORNERS & EDGES .005 R. MAX. 3) CHAM. 1ST & LAST THREADS. 4) SURFACE ROUGHNESS 63 / MIL-STD-10. 5) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .002 T.I.R. 6) REMOVE ALL BURRS	<b>SV Microwave, Inc.</b> 2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409 TITLE: <b>CABLE ASSEMBLY INSTRUCTIONS</b>
FINISH: PER BOM	FRACTIONAL: ±1/64 ANGULAR: X° ±1'0" X*X' ±15'		
SURFACE AREA: N/A	DECIMAL: .X ±.030 .XX ±.010 .XXX ±.005	DRAWN: NHR 07/08/10	SIZE CAGE CODE DWG. NO. <b>B 95077 300-32-010</b>
<b>PROPRIETARY</b> THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SV MICROWAVE, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SV MICROWAVE, INC IS PROHIBITED.	INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994 <b>THIRD ANGLE PROJECTION</b> 	CHECKED: STW 07/08/10	
		APPROVED: STW 07/08/10	SCALE: N/A
		E.M. SIMULATION: N/A	SHEET 1 OF 1