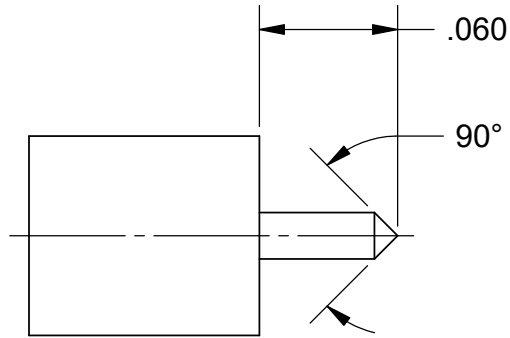
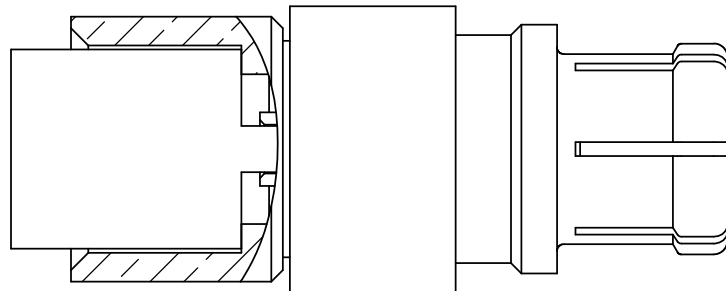


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	NRN 34817	07/08	STW
A	DCN 40830	09/14	STW



STEP 1:
 TRIM CABLE OUTER CONDUCTOR, DIELECTRIC AND CENTER CONDUCTOR AS SHOWN. DO NOT NICK CENTER CONDUCTOR. TRIM CABLE JACKET BACK AT LEAST 0.065" WHEN APPLICABLE

STEP 2:
 INSTALL TRIMMED CABLE INTO CONNECTOR BODY UNTIL CABLE BOTTOMS ON CONNECTOR AS SHOWN.



STEP 3:
 SOFT SOLDER CABLE OUTER CONDUCTOR TO CONNECTOR BODY..

MATERIAL:	N/A
FINISH:	N/A
SURFACE AREA:	N/A
PROPRIETARY	
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DIMENSIONS ARE IN INCHES TOLERANCES:	
FRACTIONAL: ±1/64	ANGULAR: X° ±1'0" X"X' ±15'
DECIMAL: .X ±.030	.XX ±.010
	.XXX ±.005
INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	
THIRD ANGLE PROJECTION	

UNLESS OTHERWISE SPECIFIED	
1) ALL DIMENSIONS ARE AFTER PLATING. 2) BREAK CORNERS & EDGES .005 R. MAX. 3) CHAM. 1ST & LAST THREADS. 4) SURFACE ROUGHNESS 63 √ MIL-STD-10. 5) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 6) REMOVE ALL BURRS	
DRAWN:	DAL 07/21/08
CHECKED:	STW 07/21/08
APPROVED:	STW 07/21/08
E.M. SIMULATION:	N/A

SV Microwave, Inc.		
2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409		
TITLE: CABLE ASSEMBLY INSTRUCTIONS		
SIZE: A	CAGE CODE: 95077	DWG. NO.: 300-32-014
SCALE: 12:1		SHEET 1 OF 1

3221-40006
 USED ON: