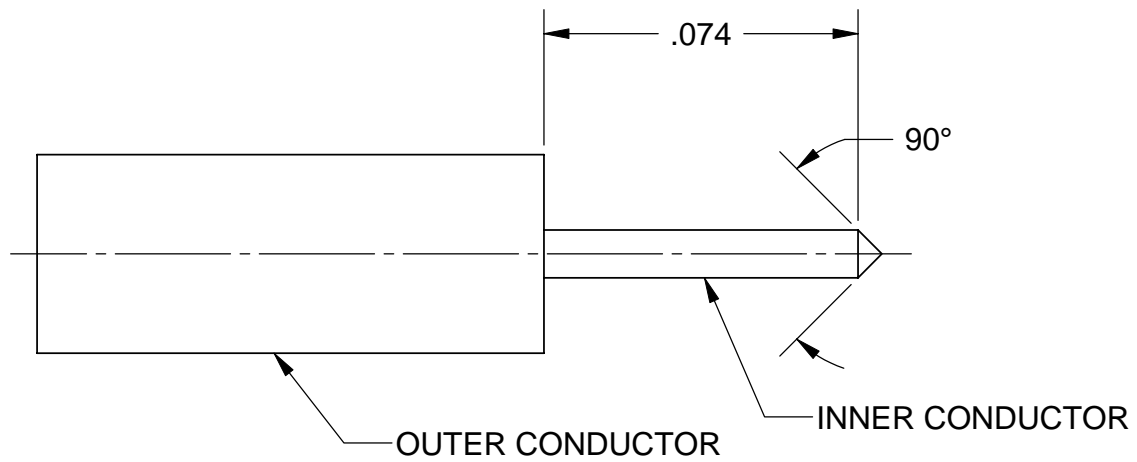
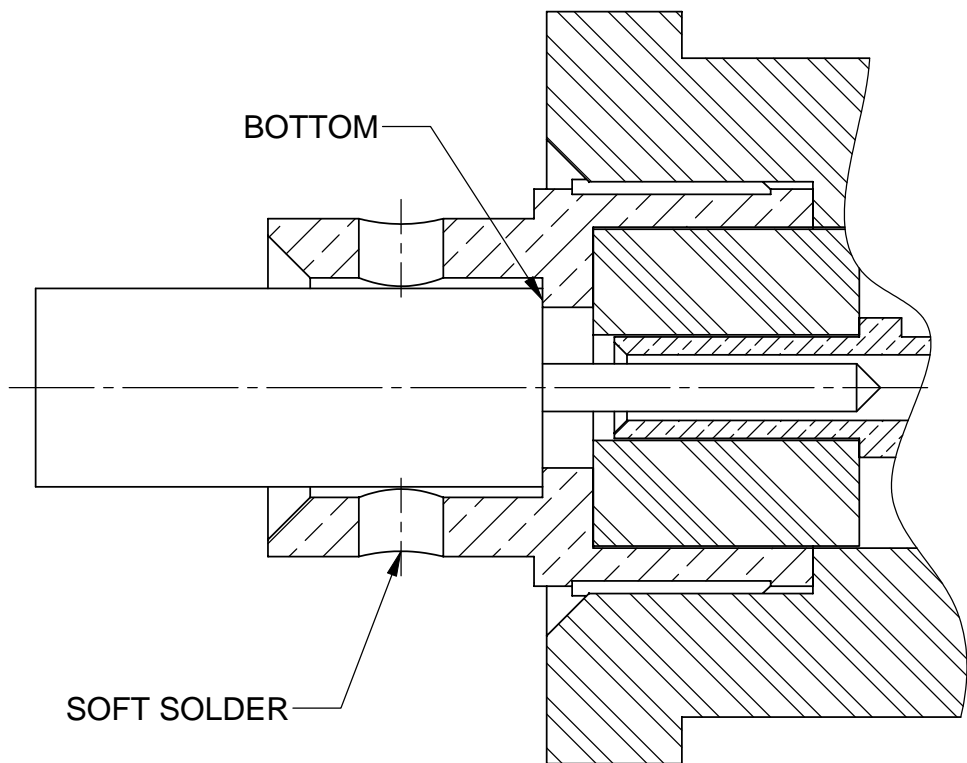


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	NRN 34838	08/08	STW



STEP 1:
TRIM CABLE OUTER CONDUCTOR AND INSULATOR TO DIMENSION SHOWN. DO NOT NICK INNER CONDUCTOR.



STEP 2:
BOTTOM CABLE OUTER CONDUCTOR IN FERRULE AS SHOWN. SOFT SOLDER IN PLACE.

MATERIAL: PER BOM	DIMENSIONS ARE IN INCHES TOLERANCES:	UNLESS OTHERWISE SPECIFIED	SV Microwave, Inc. 2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409 TITLE: CABLE ASSEMBLY INSTRUCTIONS
FINISH: PER BOM	FRACTIONAL: $\pm 1/64$ ANGULAR: X° $\pm 1'0"$ X°X' $\pm 15'$	1) ALL DIMENSIONS ARE AFTER PLATING. 2) BREAK CORNERS & EDGES .005 R. MAX. 3) CHAM. 1ST & LAST THREADS. 4) SURFACE ROUGHNESS 63 $\sqrt{\text{MIL-STD-10}}$. 5) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .004 T.I.R. 6) REMOVE ALL BURRS	
SURFACE AREA: N/A	DECIMAL: X $\pm .030$.XX $\pm .010$.XXX $\pm .005$	INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	SIZE CAGE CODE DWG. NO. B 95077 300-32-016
PROPRIETARY THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SV MICROWAVE, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SV MICROWAVE, INC IS PROHIBITED.	THIRD ANGLE PROJECTION	DRAWN: DAL 08/05/08 CHECKED: STW 08/05/08 APPROVED: STW 08/05/08 E.M. SIMULATION: N/A	
3202-6000	USED ON:		SCALE: 22:1 SHEET 1 OF 1