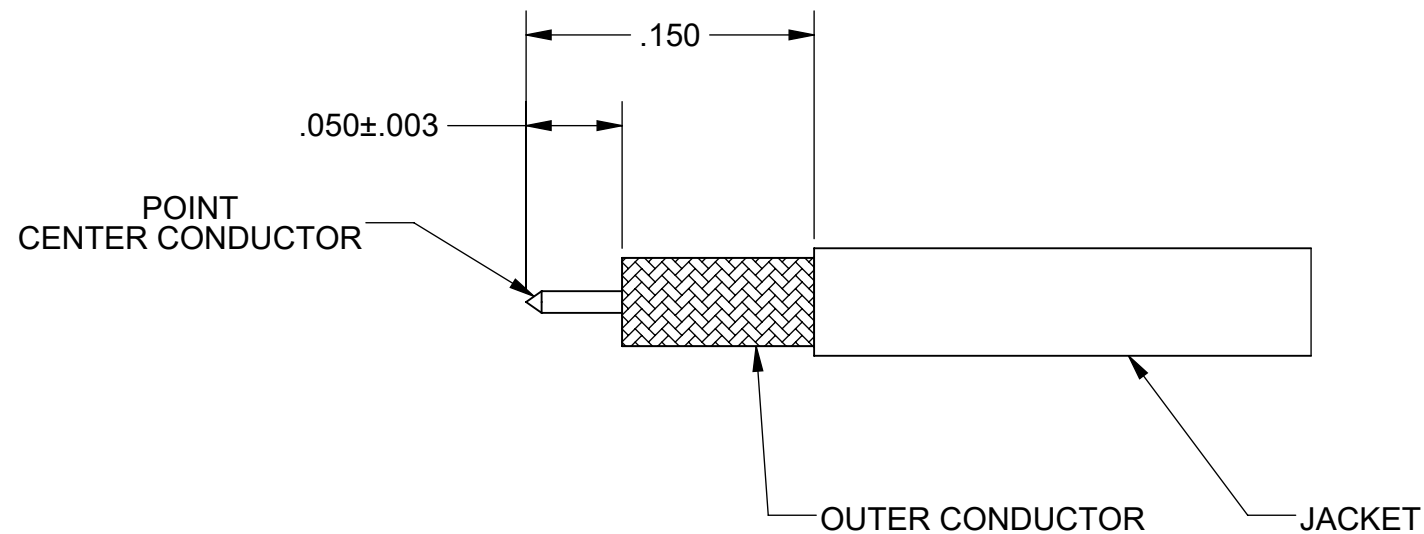
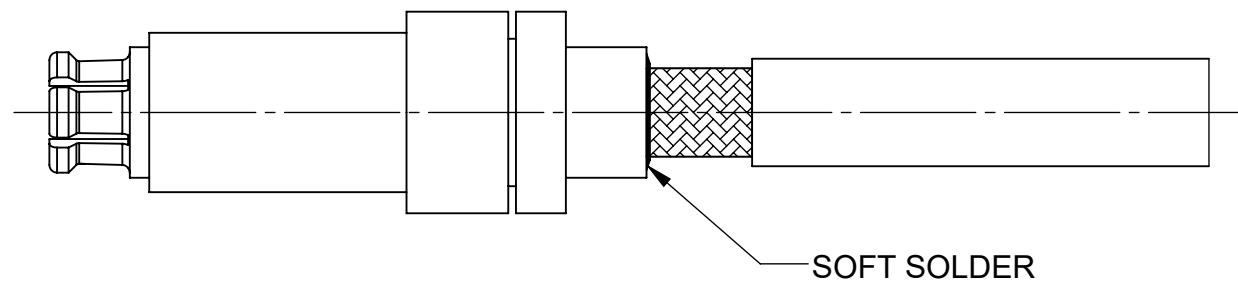


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	NRN 42865	01/19	SEE PDM
A	DCN 52563	05/23	



STEP 1:
TRIM CABLE TO DIMENSIONS SHOWN. BE CAREFUL NOT TO NICK THE CENTER CONDUCTOR.

STEP 2:
POINT CENTER CONDUCTOR.



STEP 3:
INSERT PREPARED CABLE INTO CONNECTOR ASSEMBLY, CENTER CONDUCTOR WILL ENTER A SOCKET CONTACT, AND SOLDER AS SHOWN.

MATERIAL:	N/A
FINISH:	N/A
SURFACE AREA:	N/A
PROPRIETARY	
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DIMENSIONS ARE IN INCHES TOLERANCES:	
FRACTIONAL: ±1/64	ANGULAR: X° ±1°0'
DECIMAL: X ±.030	X°X' ±15'
.XX ±.010	
.XXX ±.005	
INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	
THIRD ANGLE PROJECTION	

UNLESS OTHERWISE SPECIFIED	
1) ALL DIMENSIONS ARE AFTER PLATING. 2) BREAK CORNERS & EDGES .005 R. MAX. 3) CHAM. 1ST & LAST THREADS. 4) SURFACE ROUGHNESS 63 / MIL-STD-10. 5) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 6) REMOVE ALL BURRS	
DRAWN:	JPM 01/02/19
CHECKED:	SEE PDM
APPROVED:	SEE PDM
E.M. SIMULATION:	N/A



TITLE:		CABLE ASSEMBLY INSTRUCTIONS	
SIZE	DWG. NO.	300-38-014	
B			
SCALE: 10:1		SHEET 1 OF 1	

3821-40032
USED ON: