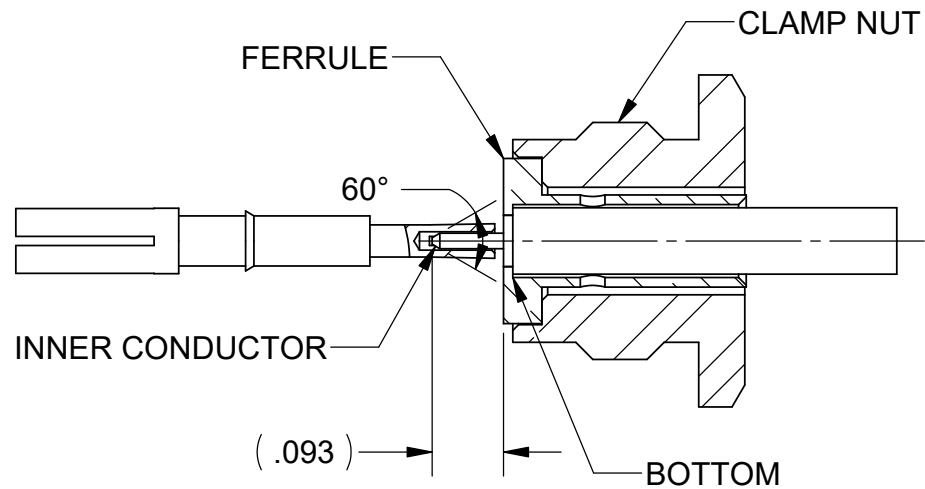
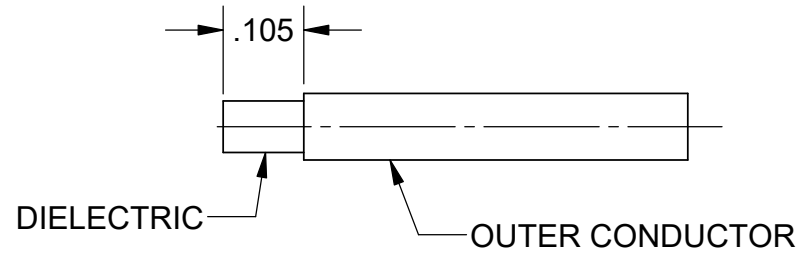


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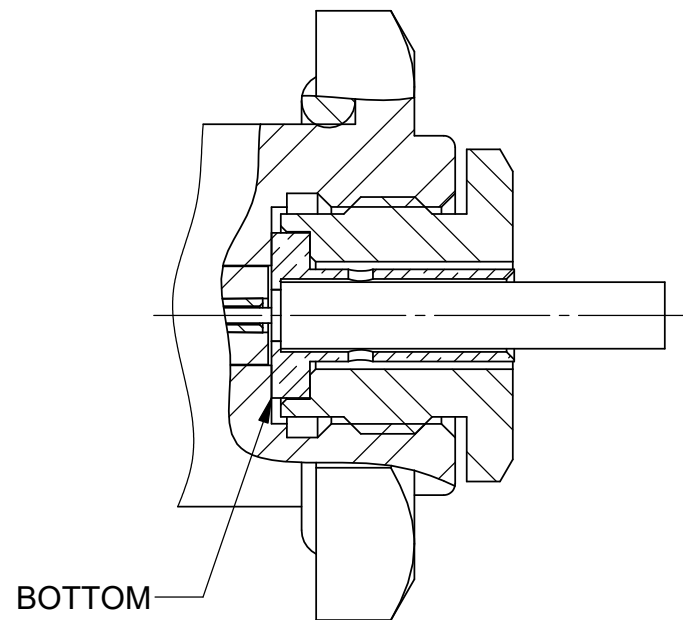
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	NRN 35668	11/09	STW
A	DCN 47541	06/18	STW



STEP 1:
TRIM CABLE OUTER CONDUCTOR TO EXPOSE DIELECTRIC AS SHOWN.

STEP 2:
SLIDE CLAMP NUT OVER CABLE. BOTTOM OUTER CONDUCTOR IN FERRULE AS SHOWN AND SOLDER. TRIM DIELECTRIC FLUSH TO FACE OF FERRULE AND CHAMFER TIP OF INNER CONDUCTOR AS SHOWN.

STEP 3:
SLIDE SUB ASSMEBLY INTO CONNECTOR BODY UNTIL FERRULE BOTTOMS AND TORQUE CLAMP NUT TO 20 TO 22 IN-LBS.



MATERIAL:	N/A	DIMENSIONS ARE IN INCHES TOLERANCES:	UNLESS OTHERWISE SPECIFIED	SV Microwave, Inc. 2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409 TITLE: CABLE ASSEMBLY INSTRUCTIONS
FINISH:	N/A	FRACTIONAL: ±1/64 ANGULAR: X° ±1°0' X'X' ±15'	1) ALL DIMENSIONS ARE AFTER PLATING. 2) BREAK CORNERS & EDGES .005 R. MAX. 3) CHAM. 1ST & LAST THREADS. 4) SURFACE ROUGHNESS 63 √ MIL-STD-10. 5) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 6) REMOVE ALL BURRS	
SURFACE AREA:	N/A	DECIMAL: X ±.030 .XX ±.010 .XXX ±.005	INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	DRAWN: DAL 11/24/09 CHECKED: STW 11/24/09 APPROVED: STW 11/24/09 E.M. SIMULATION: N/A
USED ON: SF4021-60020		PROPRIETARY THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SV MICROWAVE, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SV MICROWAVE, INC IS PROHIBITED.	THIRD ANGLE PROJECTION 	DWG. NO. 300-40-036 SCALE: 4:1 SHEET 1 OF 1