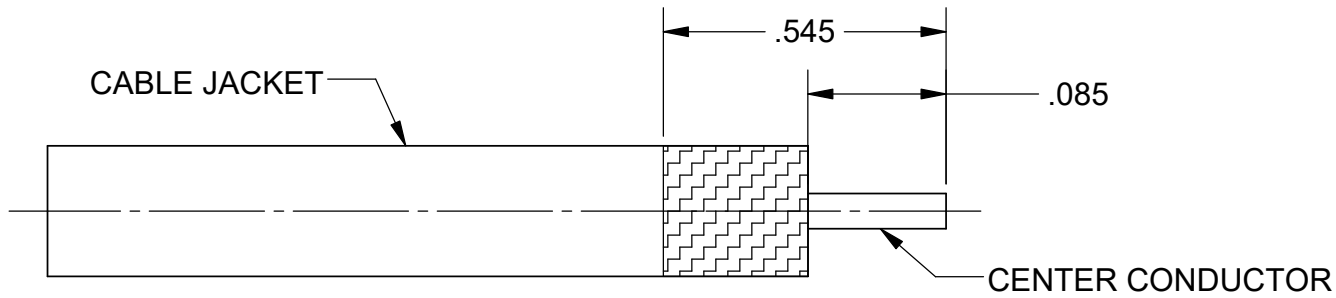
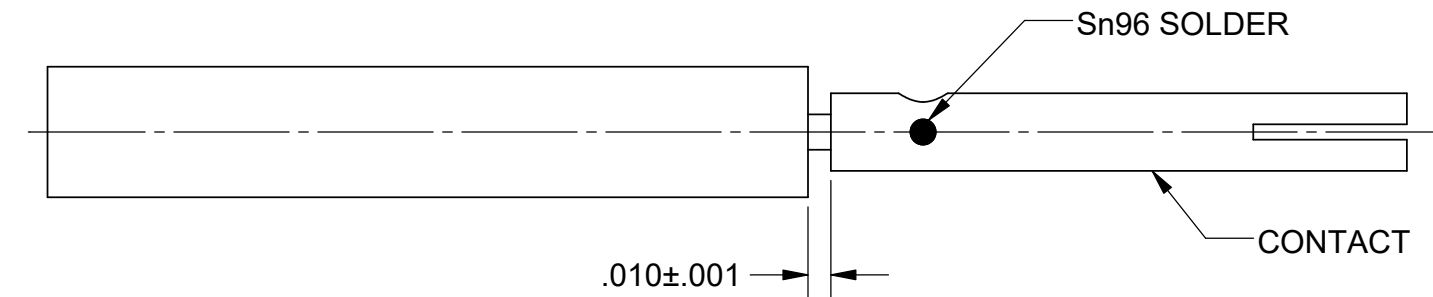


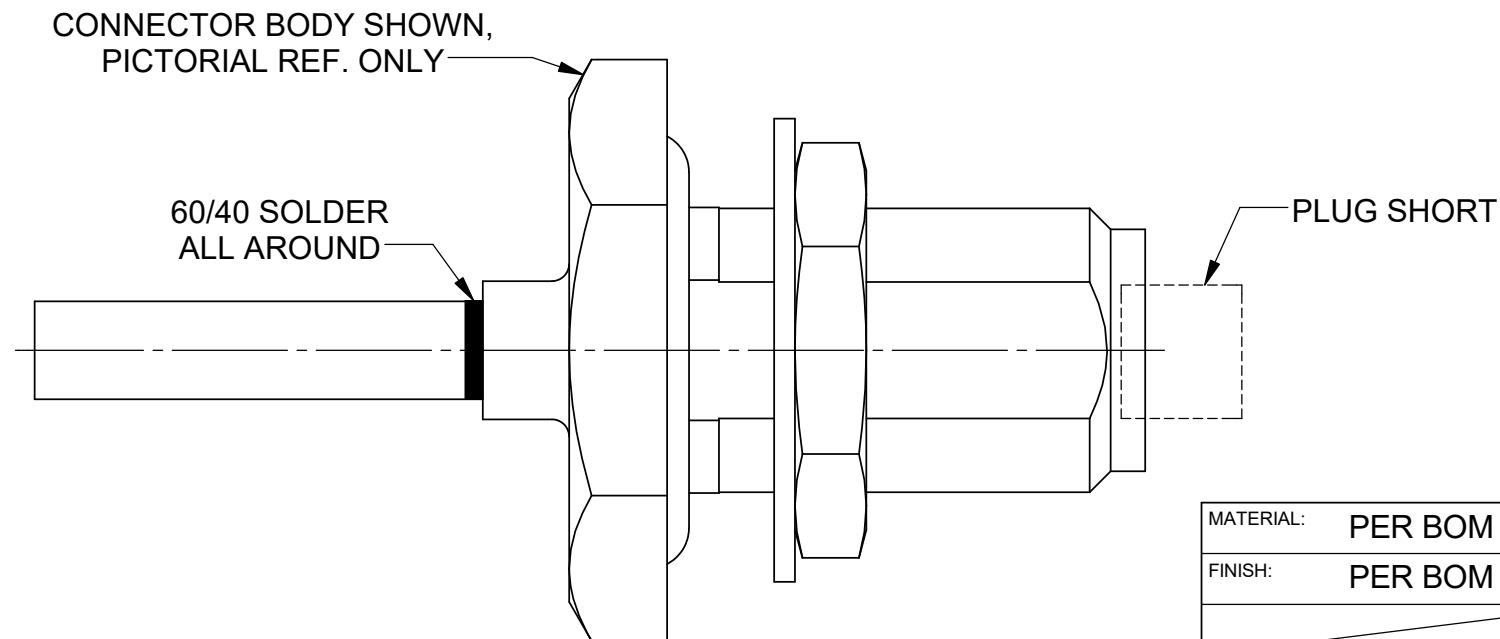
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
B	DCN 48399	02/19	STW




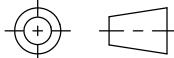
STEP 1: TRIM CABLE JACKET AND DIELECTRIC TO DIM. SHOWN. DO NOT NICK CENTER CONDUCTOR. FOR FLEXIBLE CABLE, TRIM ADDITIONALLY TO .545 BRAID DIM.



STEP 2: SOLDER CONTACT TO CENTER CONDUCTOR, TO .010±.001 GAP, USING Sn96 SOLDER. REMOVE EXCESS SOLDER.



STEP 3: RECOMMEND USING PLUG SHORT AT INTERFACE. INSERT CABLE INTO CONNECTOR ASSEMBLY, UNTIL IT BOTTOMS ON INSULATOR. USING 60/40 SOLDER, SOLDER CABLE IN PLACE. REMOVE EXCESS SOLDER.

MATERIAL: PER BOM	DIMENSIONS ARE IN INCHES TOLERANCES:	UNLESS OTHERWISE SPECIFIED	 Amphenol 2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409
FINISH: PER BOM	FRACTIONAL: ±1/64 ANGULAR: X° ±1°0' X'X' ±15' DECIMAL: X ±.030 .XX ±.010 .XXX ±.005	1) ALL DIMENSIONS ARE AFTER PLATING. 2) BREAK CORNERS & EDGES .005 R. MAX. 3) CHAM. 1ST & LAST THREADS. 4) SURFACE ROUGHNESS 63 √ MIL-STD-10. 5) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 6) REMOVE ALL BURRS	
PROPRIETARY THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SV MICROWAVE, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SV MICROWAVE, INC IS PROHIBITED.	INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	DRAWN: JDC 02/19/19	TITLE: CABLE ASSEMBLY INSTRUCTIONS
	THIRD ANGLE PROJECTION	CHECKED: STW 02/19/19	SIZE: B CAGE CODE: 95077 DWG. NO.: 300-80-083
		APPROVED: STW 02/19/19	SCALE: 4:1
		E.M. SIMULATION: N/A	