

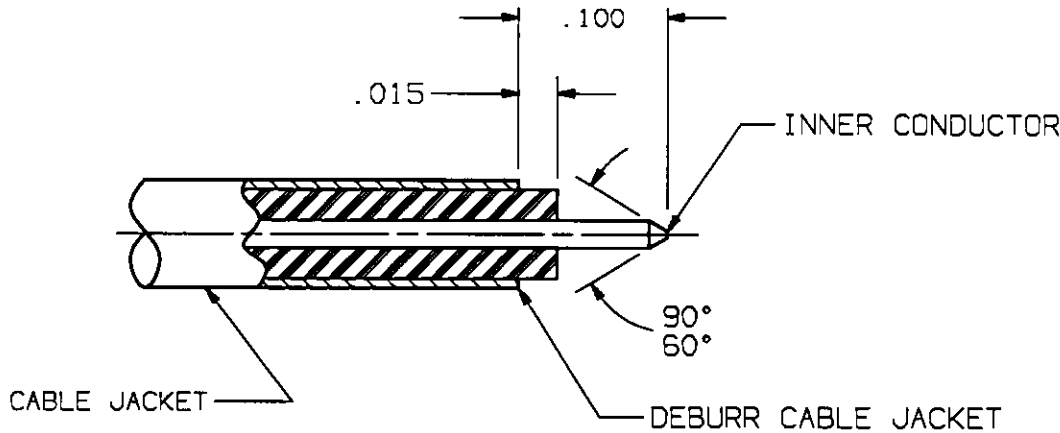
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DWG. NO.

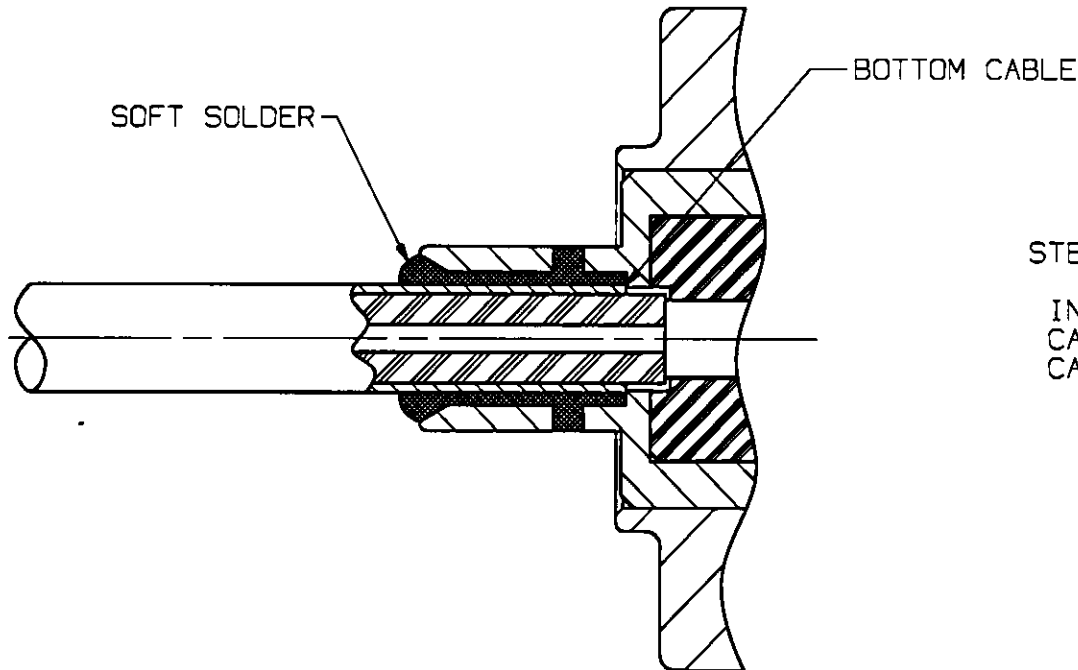
300-88-002

ENG. FILE COPY



STEP 1

TRIM CABLE JACKET, DIELECTRIC AND CENTER CONDUCTOR TO DIMENSIONS SHOWN. DEBURR



STEP 2

INSERT CABLE INTO CONNECTOR BODY UNTIL CABLE BOTTOMS IN BODY. SOFT SOLDER CABLE TO BODY.

SYM.	DESCRIPTION	DATE	APPR.	UNLESS OTHERWISE SPECIFIED:		DIMENSIONS ARE IN INCHES			Soltron Vector Microwave 3301 ELECTRONICS WAY WEST PALM BEACH, FL. 33407
—	REL. DCN 23303	5/97	JM	1) ALL DIMENSIONS ARE AFTER PLATING. 2) BREAK CORNERS & EDGES .005 R. MAX. 3) CHAM. 1st & LAST THDS. 4) SURFACE ROUGHNESS 63 J MIL-STD-10. 5) DIAS. ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 6) REMOVE ALL BURRS.		TOLERANCES:		ANGULAR X° ±1°0' X°X' ±15'	
A	REV. DCN 23681	8/97	JM			DECIMALS	FRACTIONAL		
B	REV. DCN 23761	9/97	JM			.X ±.030			
C	REV. DCN 23979	1/69	JM			.XX ±.015	±1/64		
						.XXX ±.005			
				DRAWN: VMJ 5/02/97	MATERIAL: SEE P/L			TITLE: CABLE ASSEMBLY INSTRUCTIONS	
				CHECKED: DWC 5/07/97	FINISH: SEE P/L	AREA: N/A			
				APPROVED: JM 5/07/97	SIZE: A	CAGE NO. 95077	SCALE: 4X		
								DWG. NO.	300-88-002