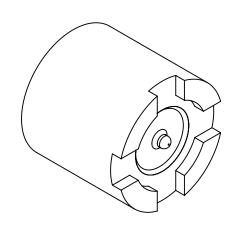
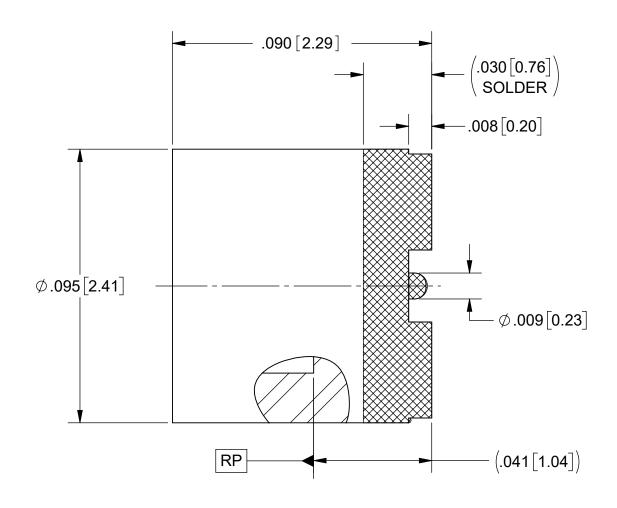
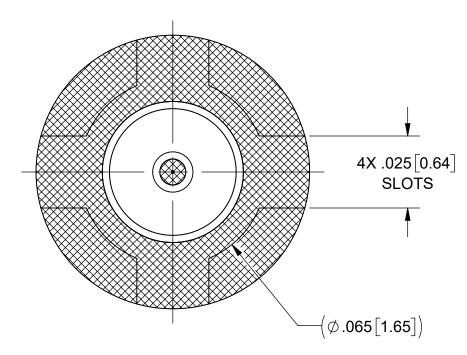
PRODUCT DATA DRAWING

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
С	DCN 53609	01/24	
			SEE PDM







MATERIAL:

STAINLESS STEEL PER AMS-5640, ALLOY UNS S30300, TYPE 1 BODY:

PIN: **KOVAR PER ASTM-F15**

GLASS: **CORNING 7070 OR EQUIVALENT**

FINISH:

BODY & PIN: GOLD PER ASTM B488, TYPE II,

CODE C, CLASS 1.27, OVER NICKEL PER AMS-QQ-N-290, CLASS 1, .00005" MIN.

PERFORMANCE:

IMPEDANCE: 50 OHMS.

FREQUENCY: DC TO 100.0 GHZ. **OPERATING TEMP.:** -55°C TO +125°C.

DIMENSIONS ARE IN INCHES TOLERANCES:	
FRACTIONAL: ±1/64 ANGULAR: X° ±1°0' X°X' +15'	1)
DECIMAL: .X ±.030 .XX ±.010 .XXX ±.005	2) 3) 4) 5)
INTERPRET DIMENSIONS AND TOLERANCES	7)

INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	
THIRD ANGLE PROJECTION	

UNLESS OTHERWISE SPECIFIED
1) ALL DIMENSIONS ARE IN INCHES [MILLIMETERS] 2) ALL DIMENSIONS ARE AFTER PLATING. 3) BREAK CORNERS & EDGES .005 R. MAX. 4) CHAM. 1ST & LAST THREADS. 5) SURFACE ROUGHNESS 63. MIL-STD-10. 6) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.J.R.

3) BREAN CONNERS & EDGE 4) CHAM. 1ST & LAST THREA 5) SURFACE ROUGHNESS 6: 6) DIA: S ON COMMON CENTI WITHIN .005 T.I.R. 7) REMOVE ALL BURRS	.DS. 3 _e MIL-STD-10.
DRAWN:	ELA 05/19/16
CHECKED:	SEE DDM

SEE PDM

APPROVED:

381	1-60006	FULL DETENT
IED	5	MICROWAVE

INTERFACE

SMOOTH BORE

SV P/N

3811-60005

TITLE	:			ALE SU (TIN-DI	_	
		1 V	100111	(1114 D1	11 20)	
SIZE	DWG	NO	0044	2225	0000	-

3811-60005-60006-TD В SCALE: 30:1