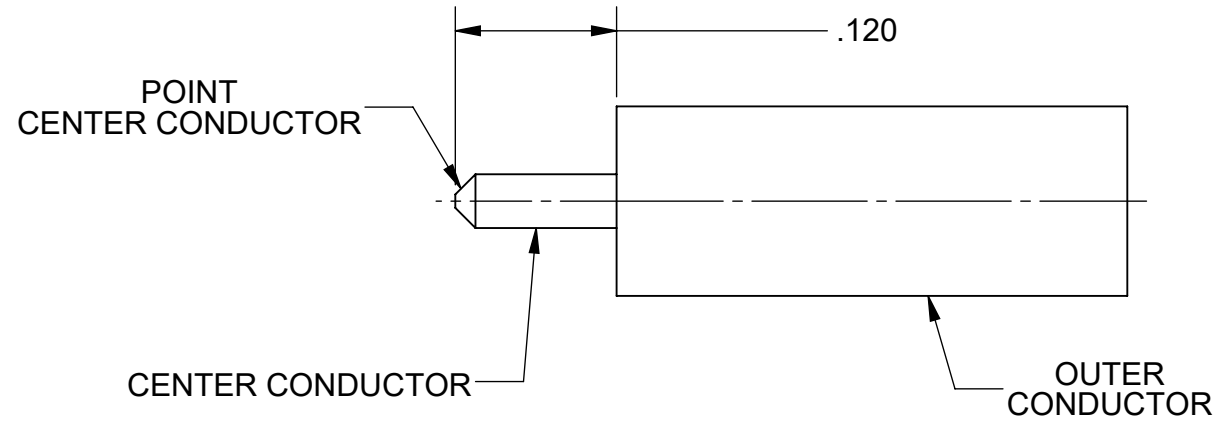
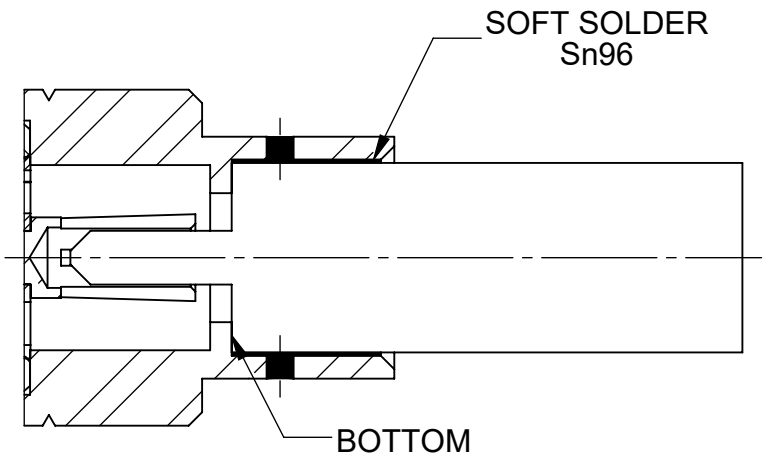



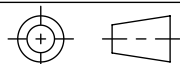
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	DCN 49986	07/20	STW



STEP 1:
TRIM CABLE TO DIMENSIONS SHOWN. POINT CENTER CONDUCTOR.



STEP 2:
BOTTOM CABLE OUTER CONDUCTOR IN CONNECTOR BODY.
SOFT SOLDER CABLE TO CONNECTOR.

MATERIAL: N/A	DIMENSIONS ARE IN INCHES TOLERANCES:	UNLESS OTHERWISE SPECIFIED 1) ALL DIMENSIONS ARE AFTER PLATING. 2) BREAK CORNERS & EDGES .005 R. MAX. 3) CHAM. 1ST & LAST THREADS. 4) SURFACE ROUGHNESS 63 / MIL-STD-10. 5) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 6) REMOVE ALL BURRS	 Amphenol www.svmicrowave.com
FINISH: N/A	FRACTIONAL: $\pm 1/64$ ANGULAR: $X^\circ \pm 1^\circ 0'$ $X^\circ X' \pm 15'$		
SURFACE AREA: N/A	DECIMAL: X $\pm .030$.XX $\pm .010$.XXX $\pm .005$	DRAWN: MKK 7/8/20	TITLE: CABLE ASSEMBLY INSTRUCTIONS
PROPRIETARY	INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	CHECKED: STW 7/8/20	
1721-60956	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SV MICROWAVE, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SV MICROWAVE, INC IS PROHIBITED.	THIRD ANGLE PROJECTION	APPROVED: STW 7/8/20
USED ON:			E.M. SIMULATION: N/A