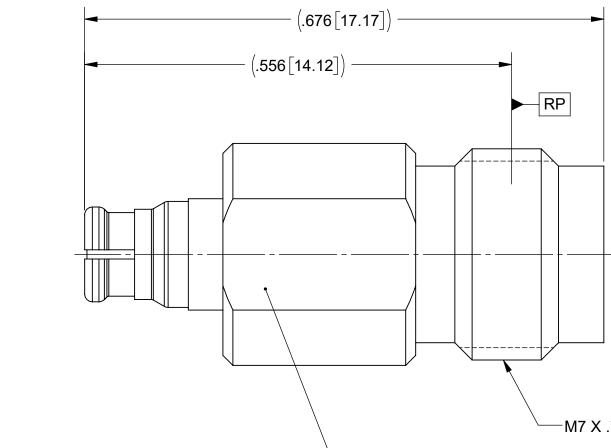


PRODUCT DATA DRAWING



MATERIAL:

INSERT:	STAINLESS STEEL PER AMS-5640, ALLOY UNS S30300, TYPE 1;
	OR ASTM A582 TYPE 303, COND. A
BODY,	

ALIGNMENT SPRING & CONTACT: BERYLLIUM COPPER PER ASTM B196, ALLOY No. UNS C17300, TD04

PTFE PER ASTM D1710, TYPE I, GRADE 1, CLASS B **INSULATOR:**

BEAD: ULTEM 1000 PER ASTM D5205

FINISH:

INSERT: PASSIVATED PER AMS-2700

BODY, ALIGNMENT SPRING &

	CONTACT:		MATERIAL:	SEE NOTES	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: ±1/64 ANGULAR: X° ±1°0'	UNLESS O	
		CODE C, CLASS 1.27, OVER NICKEL PER AMS-QQ-N-290, CLASS 1, .00005" MIN.	FINISH:	SEE NOTES	DECIMAL: X ±.030 .XX ±.010	1) ALL DIMENSIONS A 2) ALL DIMENSIONS A 3) BREAK CORNERS 4) CHAM, 1ST & LAST	
PERFORMANCE:			SURFACE AREA: N/A		.XXX ±.005 INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	5) SURFACE ROUGH 6) DIA.'S ON COMMO WITHIN .005 T.I.R. 7) REMOVE ALL BUR	
			THE INFORMAT	PROPRIETARY	THIRD ANGLE PROJECTION	DRAWN:	
	IMPEDANCE: FREQ. RANGE:	50 OHMS DC TO 40.0 GHz.	ANY REPRODU	ICTION IN PART OR AS A WHOLE WRITTEN PERMISSION OF		CHECKED:	
			SV MICROWAV	E, INC IS PROHIBITED.		APPROVE	

REVISION HISTORY					
REV	DESCRIPTION	DATE	APPROVED		
-	NRN 48388	06/24			
			SEE PDM		

-M7 X .75-6g

.250 ACROSS FLATS

