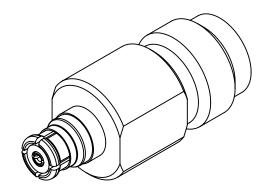
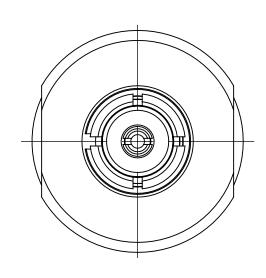
PRODUCT DATA DRAWING

REV	DESCRIPTION	DATE	APPROVED
-	NRN 48390	07/24	
			SEE PDM





MATERIAL:

INSERT: STAINLESS STEEL PER AMS-5640,

ALLOY UNS S30300, TYPE 1; OR ASTM A582 TYPE 303, COND. A

BODY,

ALIGNMENT SPRING &

BERYLLIUM COPPER PER ASTM B196, ALLOY No. UNS C17300, TD04 CONTACT:

PTFE PER ASTM D1710, TYPE I, GRADE 1, CLASS B **INSULATOR:**

BEAD: ULTEM 1000 PER ASTM D5205

FINISH:

INSERT: PASSIVATED PER AMS-2700

BODY,

ALIGNMENT SPRING &

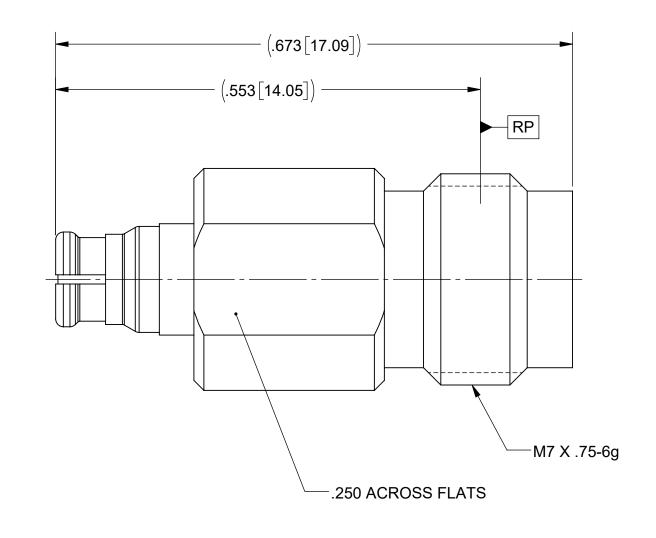
CONTACT:

GOLD PER ASTM B488, TYPE II, CODE C, CLASS 1.27, OVER NICKEL PER AMS-QQ-N-290, CLASS 1, .00005" MIN.

PERFORMANCE:

IMPEDANCE: 50 OHMS

FREQ. RANGE: DC TO 40.0 GHz.



DIMENSIONS ARE IN INCHES TOLERANCES:
FRACTIONAL: ±1/64 ANGULAR: X° ±1°0' X°X' +15'
DECIMAL: .X ±.030 .XX ±.010 .XXX ±.005
INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994

.XXX ±.005 INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	5) SURFACE ROUGHINESS 63±MIL-STD-10. 6) DIA: S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 7) REMOVE ALL BURRS	
THIRD ANGLE PROJECTION	DRAWN:	KRR 07/22/24
* —	CHECKED:	SEE PDM

APPROVED:

UNLESS OTHERWISE SPECIFIED

SEE PDM

MICROWAVE

SMP FEMALE TO 1.85mm FEMALE STRAIGHT ADAPTER

SIZE	DWG. NO.	1112-6219	

SCALE: 8:1 SHEET 1 OF 1