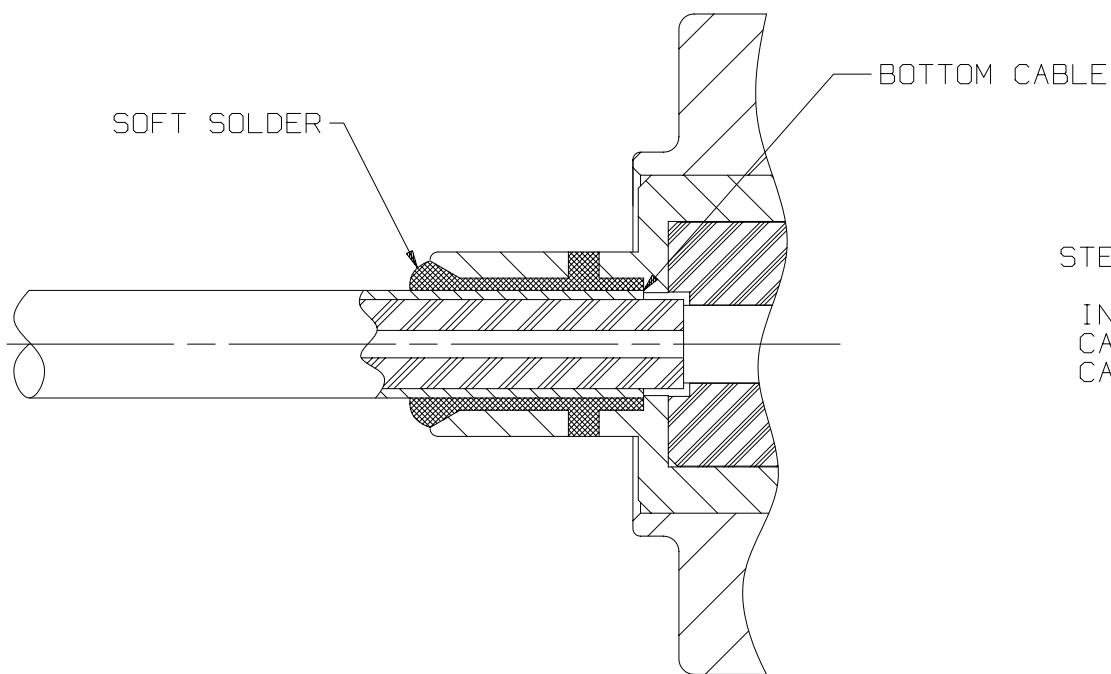


STEP 1

TRIM CABLE JACKET, DIELECTRIC AND CENTER CONDUCTOR TO DIMENSIONS SHOWN. DEBURR



STEP 2

INSERT CABLE INTO CONNECTOR BODY UNTIL CABLE BOTTOMS IN BODY. SOFT SOLDER CABLE TO BODY.

SYM.	DESCRIPTION	DATE	APPR.	UNLESS OTHERWISE SPECIFIED: 1) ALL DIMENSIONS ARE AFTER PLATING. 2) BREAK CORNERS & EDGES .005 R. MAX. 3) CHAM. 1st & LAST THDS. 4) SURFACE ROUGHNESS 63 / MIL-STD-10. 5) DIAS. ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 6) REMOVE ALL BURRS.	DIMENSIONS ARE IN INCHES TOLERANCES: DECIMALS FRACTIONAL ANGULAR .X ±.030 X° ±1°0' .XX ±.015 ±1/64 X°X' ±15' .XXX ±.005			<i>SV Microwave, Inc.</i> 3301 Electronics Way West Palm Beach, FL, 33407	
	REL. NRN 25889	2/00	SW		MATERIAL: SEE P/L	TITLE: CABLE ASSEMBLY INSTRUCTIONS			
					DRAWN: VMJ 2/08/00	FINISH: SEE P/L	AREA: N/A	DWG. NO. 300-89-002	
					CHECKED: SW 2/09/00	SIZE A	CAGE NO. 95077		SCALE 4X
			APPROVED: SW 2/09/00						