

				SION HISTORY	DATE	
		001 474		N		
	- L	JUN 471	+0		02/18	5100
2X 0-80 UNF-2B THRU 2X 0-80 UNF-2B THRU (.053[1.35]) (.						
VILESS OTHERWISE SPECIFIED						
1) ALL DIMENSIONS ARE IN INCHES [MILLIMETERS] 2) ALL DIMENSIONS ARE AFTER PLATING. 3) BREAK CORNERS & EDGES .005 R. MAX. 4) CHAM. 15T A LAST THREADS. 5) SURFACE ROUGHNESS 63.MIL-STD-10. 6) DIA 'S ON COMMON CENTERS TO A E CONCENTRIC.		TITLE	-	Centrepark We /est Palm Bea	cROWA st Drive, Suite ch, FL 33409	100
WITHIN .005 T.I.R. 7) REMOVE ALL BURRS			MOL	JNT W/ S		PIN
DRAWN: T	MW 02/07/18	SIZE				
CHECKED: S	TW 02/07/18	- SIZE B	95077		SF1621	-60048
APPROVED: S	TW 02/07/18		CALE: 10:1			SHEET 1 OF 1
		3	J. NEL. 10.1			UNELT TOP I

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