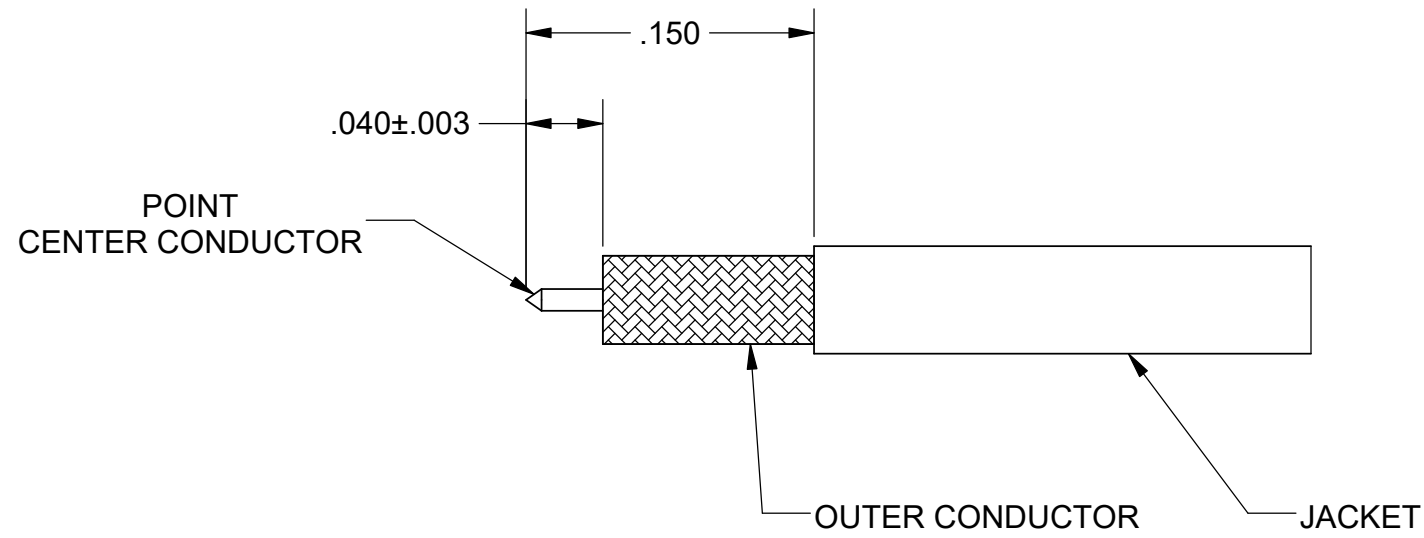
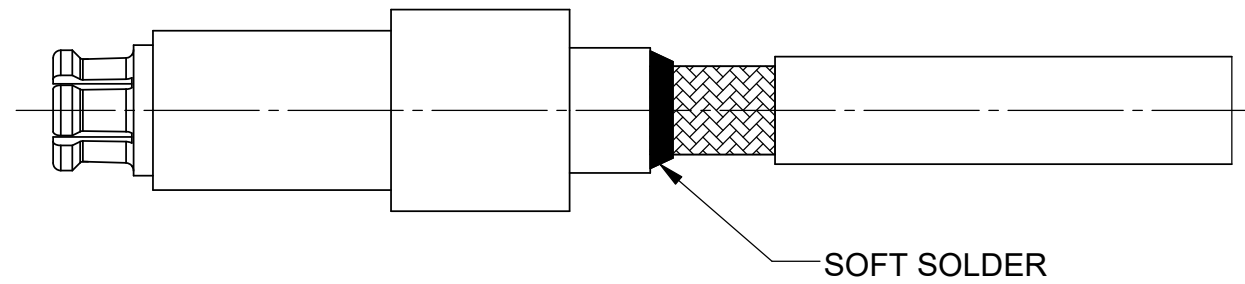


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	NRN 42865	1/19	FSG



STEP 1:
TRIM CABLE TO DIMENSIONS SHOWN. BE CAREFUL NOT TO NICK THE CENTER CONDUCTOR.

STEP 2:
POINT CENTER CONDUCTOR.



STEP 3:
INSERT PREPARED CABLE INTO CONNECTOR ASSEMBLY, CENTER CONDUCTOR WILL ENTER A SOCKET CONTACT, AND SOLDER AS SHOWN.

MATERIAL:	N/A
FINISH:	N/A
SURFACE AREA:	N/A
PROPRIETARY	
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DIMENSIONS ARE IN INCHES TOLERANCES:	
FRACTIONAL: ±1/64	ANGULAR: X° ±1°0' X'X' ±15'
DECIMAL: X ±.030	.XX ±.010
	.XXX ±.005
INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	
THIRD ANGLE PROJECTION	

UNLESS OTHERWISE SPECIFIED	
1) ALL DIMENSIONS ARE AFTER PLATING.	
2) BREAK CORNERS & EDGES .005 R. MAX.	
3) CHAM. 1ST & LAST THREADS.	
4) SURFACE ROUGHNESS 63√ MIL-STD-10.	
5) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R.	
6) REMOVE ALL BURRS	
DRAWN:	JPM 1/2/19
CHECKED:	FSG 1/2/19
APPROVED:	FSG 1/2/19
E.M. SIMULATION:	N/A



TITLE: CABLE ASSEMBLY INSTRUCTIONS		
SIZE B	CAGE CODE 95077	DWG. NO. 300-38-014
SCALE: 10:1		SHEET 1 OF 1

3821-40032
USED ON: